

SO 45476

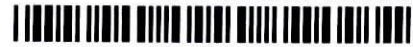


Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2965

Job Sheet 169579



Part No: D2965

Job Qty: 10 ea

Part Name: Cap



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/14/17

Job Tracking No:

Due Date: 1/18/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV C SHEETS 1,3 IPP: A 00.05.31 New Issue EC IPP Rev: Added Turning as per Rev B 06-12-15 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	10 pcs		1/17/18	0.00	0.00	Purchasing		Chantal 18-2-26
110	Packaging	10 pcs		1/17/18	0.00	0.00	Packaging2		Chantal 18-2-26
120	QC	10 pcs		1/17/18	0.00	0.00	QC6		38 11
130	Small Fab	10 pcs		1/17/18	0.00	0.64	Small Fab-2		MEL 89 9-89
140	QC	10 pcs		1/17/18	0.00	0.00	QC6		OK 18-2-27
150	Powdercoat	10 pcs		1/17/18	0.00	0.27	Powdercoat1		BR 18-2-27
160	QC	10 pcs		1/17/18	0.00	0.00	QC3		BER 18-02-27
170	HandFinish	10 pcs		1/18/18	0.00	0.28	HandFinish4		BER 18-02-27
180	QC	10 pcs		1/18/18	0.00	0.00	QC5		M 18-2-27
190	Packaging	10 pcs		1/18/18	0.00	0.00	Packaging3-1		M 18-2-27
200	QC21-SA	10 Ea		1/18/18	0.00	0.00	QC21		21 9-89

Part Op 110 - Receive & Inspect for Damage & Mat'l Certs

Descriptions: 120 - QC6- All purchased or subcontracted products

140 - QC6- All purchased or subcontracted products

160 - QC3- Inspect Part Finish

180 - QC5- Inspect part completeness to step on W/O

190 - Identify as per dwg & Stock Location:

200 - QC21- Final Inspection - Work Order Release

h 138467. START: 11:35 ON: T: 8:00° FINISH: 12:05.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AELS-1032-225	Insert	20 Ea (2 ea)	100-Purchasing	
D2965P	Cap	10 pcs (1 ea)	100-Purchasing	SO 45476

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	AELS-1032-225	20	0	0
	D2965P	10	102	0
170 Small Fab	AELS-1032-225	20	4	4

5007280

ALS4-

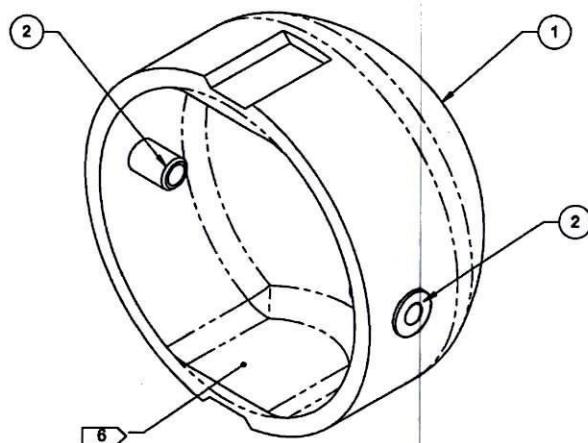
Part Specifications

Specifications could not be found.

Plex 2/26/18 1:27 PM Dart.Gagnon.Michelle

001226

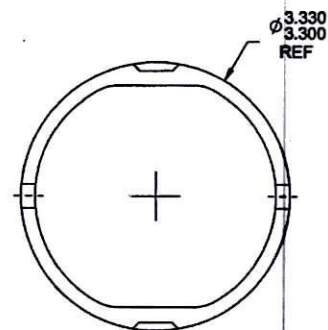
ITEM	QTY	P/N	DESCRIPTION
	X	D2965	CAP
1	1	D2965C	CAP
2	2	AELS-1032-225	INSERT



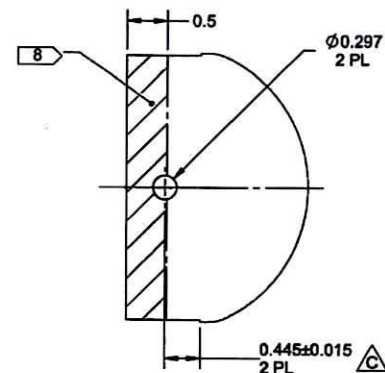
D2965 CAP

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT PER QSI 005 4.3 TO MATCH REST OF SKIDTUBE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.42 lbs
- 8) OPTIONAL: MASK AREA AS SHOWN PRIOR TO POWDER COAT TO IMPROVE FIT



3.330
3.300
REF



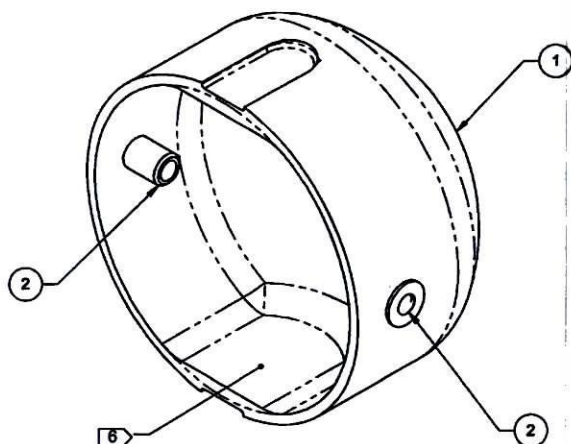
D2965 MODIFICATION DETAIL
(MAKE FROM D2965C)

C	REFORMATED TO CURRENT STANDARD; MOVE Ø0.297 HOLES TO IMPROVE FIT (PAR 15-463)	RF	17.01.10
B	ADD -3 CAP	PH	06.11.01
A	NEW ISSUE	RF	00.02.24
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE USA, INC. EUGENE, OR DRAWING NO. D2965 REV. C SHEET 1 OF 3 TITLE CAP SCALE NTS COPYRIGHT © 2000 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	
DRAWN	RF		
CHECKED	WK		
MFG. APPR.	JLM		
APPROVED	HS		
DE APPR.	DS	DATE 17.01.10	

RELEASED
2017-01-16
17-506

APPROVED

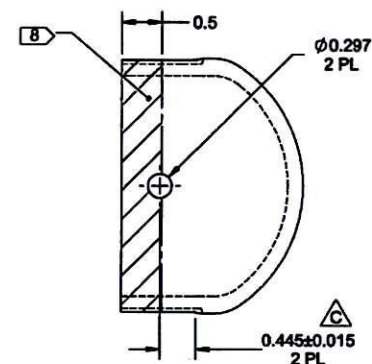
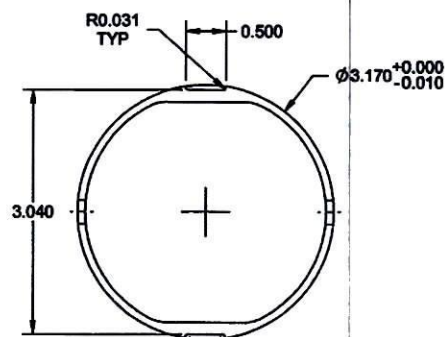
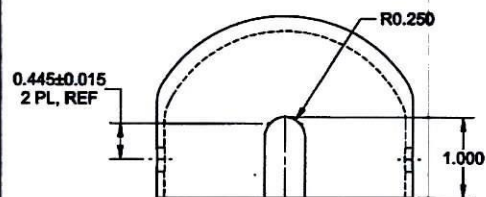
ITEM	QTY	P/N	DESCRIPTION
	X	D2965-3	CAP
1	1	D2965C	CAP
2	2	AELS-1032-130	INSERT



D2965-3 CAP

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT PER QSI 005 4.3 TO MATCH REST OF SKIDTUBE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.32 lbs
- 8) OPTIONAL: MASK AREA AS SHOWN PRIOR TO POWDER COAT TO IMPROVE FIT

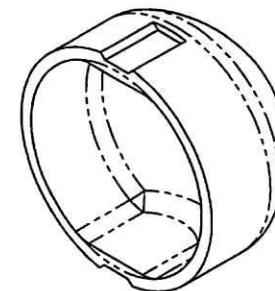
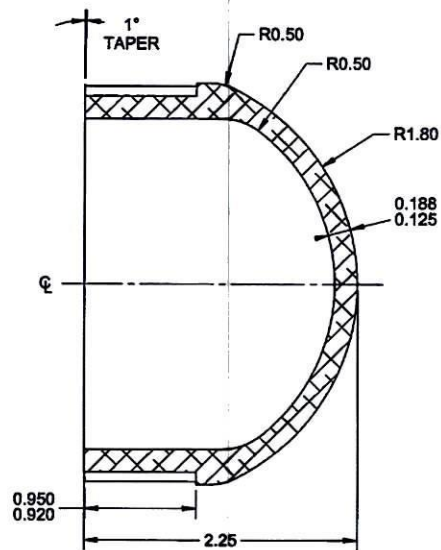
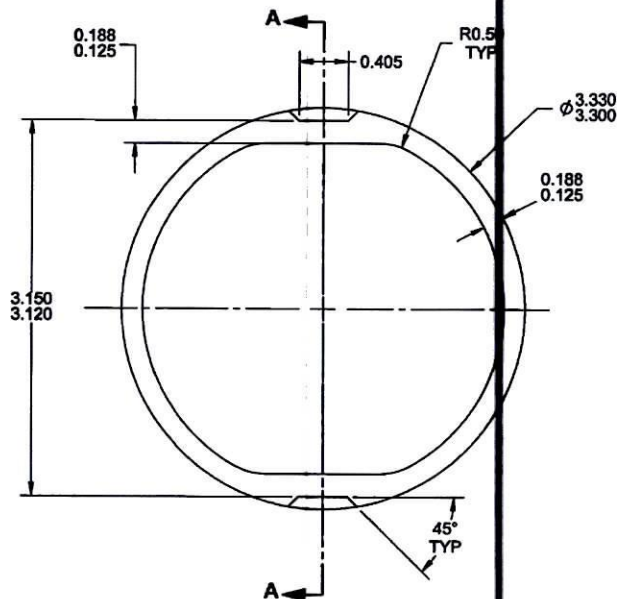


D2965-3 MODIFICATION DETAIL
(MAKE FROM D2965C)

RELEASED
2017-01-16

APPROVED

DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	EUGENE, OR	
CHECKED	WK	DRAWING NO.	REV. C
MFG. APPR.	JLM	D2965	SHEET 2 OF 3
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DE APPR.	DS	CAP	NTS
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D2965C CAP
(CASTING DETAIL)

NOTES:

- 1) MATERIAL: CAST ALUMINUM ALLOY A356.2 (F)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.31 lbs

RELEASED
2017-01-16

APPROVED

DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	EUGENE, OR	
CHECKED	WK	DRAWING NO.	REV. C
MFG. APPR.	JLM	D2965	SHEET 3 OF 3
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www.dartaerospace.com

Container No: S045476



Part: D2965

Job No: 169579

Serial No/Batch: S045476

Revision: D2965

Inspector:

Date: 02/27/18